

APPLICATION FOR DIRECTIVE 89/686/EEC  
On Personal Protective Equipment (PPE)  
On Behalf of  
AMAN SAFETY LTD.  
Safety Spectacle  
Model No.: ASL-02



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Dongguan ESTEK Services Co.,Ltd.

**APPLICATION FOR DIRECTIVE 89/686/EEC  
On Personal Protective Equipment (PPE)**

**On Behalf of  
AMAN SAFETY LTD.  
Safety Spectacle  
Model No.: ASL-02**

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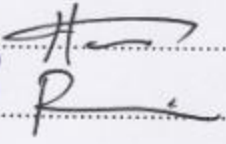
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## Technical Construction File

File No.: Safety Spectacle

According to  
Directive 89/686/EEC  
On Personal Protective Equipment (PPE)

Date: 2010/10/30

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Tested by (+ signature).....:	Charles /Project Engineer		
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## Part I: General

### 1.1 General description:

#### Description of the product:

The safety spectacles manufactured by AMAN SAFETY LTD. has been designed and sold for many years. The spectacles were equipped with imported polycarbonate oculars, with such characteristics that: good field of vision, resistance to ageing and ultraviolet radiation. The spectacles would not cause discomfort or injury of wearer during normal use and no parts of the spectacle provided would cause skin irritation. The frame and ocular form a single unit and the color of legs was alternative.

#### Manufacturer name, Address Tel. & Fax no.

**AMAN SAFETY LTD.**

Beiqian Industrial Park, Yangchenghu  
Town, Xiangcheng District, Suzhou, P. R. China.

Tel: (86)512-65255626  
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#### Product Name

**Safety Sepctacle**

#### Model No.

**ASL-02**

#### Photographs

**Refer to the enclosed products brochures.**

#### Operating Environment:

**The product is used for personal eyes protection and could meet the Directive 89/686/EEC On Personal Protective Equipment (PPE)**

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In order to ensure the conformity for CE marking for this **Safety Sepctacle**, some of the main European and /or International standards have been used to made assessment of conformity, see below:

- **EN 166:2001(E) Personal eye-protection: Specification**
- **EN 167:2001(E) Personal eye-protection: Optical test methods**
- **EN 168:2001(E) Personal eye-protection: Non-optical test methods**

The test reports for these applicable standards in detail have been included in the relevant sub-clauses of this technical construction file.

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## Part II Evaluation of conformity

2.1 Table 8: Allocation of requirements and tests for unmounted and mounted oculars

Requirement	Type of ocular								Testing		
	according to	EN	Clause	Ocular without filtering effect	Welding filters	Ultraviolet filters	Infrared filters	Sunglare filters for industrial use			Cover plates against welding splashes
									EN	Clause	
Field of vision	166	7.1.1		+	+	+	+	+	+	168	18
Refractive powers	166	7.1.2.1		+	+	+	+	+	+	167	3.1 and 3.2
Transmittance	166	7.1.2.2.1		+					+	167	6
	169	4			+					167	6
	170	4				+				167	6
	171	4					+			167	6
	172	4.1						+		167	6
	379	4.3.2/4.4.2			+					167	6
Variation in transmittance	166	7.1.2.2.3			+	+	+	+		167	7
Diffusion of light	166	7.1.2.3		+	+	+	+	+	+	167	4
Quality of material and surface	166	7.1.3		+	+	+	+	+	+	167	5
Minimum robustness <sup>a</sup>	166	7.1.4.1			+	+	+	+	+	167	4
Increased robustness <sup>a</sup>	166	7.1.4.2.1		+	X	X	X	X	X	168	3.1
Temperature stability	166	7.1.5.1		+	+	+	+	+		168	5
UV-stability	166	7.1.5.2		+	+	+	+	+		168	6
Ignition	166	7.1.7		+	+	+	+	+	+	168	7
High speed particles	166	7.2.2		X	X	X	X	X	X	168	9
Molten metals and hot solids	166	7.2.3		X	X	X	X	X	X	168	10 and 11
Short circuit electric arc	166	7.2.7				+				Measurement and inspection	
Surface damage by fine particles	166	7.3.1		X	X	X	X	X	X	168	15
Fogging	166	7.3.2		X	X	X	X	X	X	168	16
High speed particles at extremes of temperature	166	7.3.4		X	X	X	X	X	X	168	9
Marking	166	9.2		+	+	+	+	+	+	Visual inspection	
Ocular reflectance	166	7.3.3		X	X	X	X	X	X	167	8

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Key	
+	Requirement is specified
Empty field	Requirement is not specified
X	Optional requirement
* If the requirement for increased robustness is met the requirement for minimum robustness need not be assessed.	

2.2 Table 9: Allocation of requirements and tests for frames and complete eye protectors

Requirement	Field of use and symbol								Testing		
	NONE	3	4	5	8	9	according to				
	Basic use	Droplets and splashes of liquids	Large dust particles	Gas and fine dust particles	Short circuit electric arc	Molten metals and hot solids					EN
							EN	Clause			
Construction and materials	+	+	+	+	+	+	+	+	166	6.1 and 6.2	By visual inspection and manufacturer's certificates
Headband	+	+	+	+	+	+	+	+	166	6.3	By measuring
Field of vision	+	+	+	+	+	+	+	+	166	7.1.1	168 18
Transmittance <sup>a</sup>									166	7.1.2.2.2	167 6
Increased robustness <sup>b</sup>	+	+	+	+	+	+	+	+	166	7.1.4.2.2	168 3.2
Temperature stability	+	+	+	+	+	+	+	+	166	7.1.5.1	168 5
Corrosion	+	+	+	+	+	+	+	+	166	7.1.6	168 8
Ignition	+	+	+	+	+	+	+	+	166	7.1.7	168 7
High speed particles <sup>c</sup>	X	X	X	X	X	X	X	X	166	7.2.2	168 9
Molten metals and hot solids <sup>c</sup>								+	166	7.2.3	168 10 and 11
Droplets and splashes of liquids <sup>c</sup>		+							166	7.2.4	168 12
Large dust particles <sup>c</sup>			+						166	7.2.5	168 13
Gas and fine dust particles <sup>c</sup>					+				166	7.2.6	168 14
Short circuit electric arc							+		166	7.2.7	Visual inspection
Lateral protection <sup>d</sup>	X	X	X	X	X	X	X	X	166	7.2.8	168 19
High speed particles at extremes of temperature <sup>e</sup>	X	X	X	X	X	X	X	X	166	7.3.4	168 9
Marking	+	+	+	+	+	+	+	+	166	9.3	Visual inspection



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Key	
+	Requirement is specified
Empty field	Requirement is not specified
X	Optional requirement
<sup>a</sup>	Transmittance need only be assessed if the eye-protector is a goggle or face-shield, and can be fitted with a filter(s) for use against optical radiation.
<sup>b</sup>	Complete eye-protectors fitted with oculars meeting the minimum robustness requirement only, shall only be tested for lateral impact.
<sup>c</sup>	These requirements when applied to frames supplied without oculars shall be tested with the appropriate oculars fitted.
<sup>d</sup>	Lateral protection assessment is mandatory if high-speed particle protection is claimed.

2.2 Table 12: Application of eye-protector types for the various fields of use

		Type of eye protector				Testing	
		Symbol	According to EN 166 clause	Spectacles	Goggles	Face-shields	According to EN 166 clause
Basic use		No symbol	<sup>a</sup>	+	+	+	<sup>a</sup>
Increased robustness		S	7.1.4.2	+	+	+	clause 3.1/3.2 22 mm ball at 5.1 m/s
Optical radiation		<sup>b</sup>	7.2.1	+	+	+	<sup>c</sup>
High speed particles <sup>d</sup>	Low energy impact	F	7.2.2	+	+	+	clause 9 6 mm ball at 45 m/s
	Medium energy impact	B	7.2.2	0	+	+	clause 9 6 mm ball at 120 m/s
	High energy impact	A	7.2.2	0	0	+	clause 9 6 mm ball at 190 m/s
Liquid droplets		3	7.2.4	0	+	0	12.1
Liquid splashes		3	7.2.4	0	0	+	12.2
Large dust particles		4	7.2.5	0	+	0	13
Gas & fine dust particles		5	7.2.6	0	+	0	14
Short circuit electric arc		8	7.2.7	0	0	+	<sup>e</sup>
Molten metals & hot solids		9 <sup>f</sup>	7.2.3	0	+	+	10 and 11
High speed particles at extremes of temperature <sup>g</sup>		T	7.3.4	g	g	g	clause 9

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## Key

+ Allowable application

0 Prohibited application

<sup>a</sup> For basic use, and all other fields of use, the basic requirements specified in 6.1 shall be satisfied.

<sup>b</sup> The symbol for optical radiation consists of the scale number defined in clause 5 for the various types of filter (welding, ultraviolet, infrared or sunglare) and is marked on the ocular. If optical radiation is the only field of use for which protection is required then the frame need only comply with the requirements for basic use. Goggle and face-shield housings, where applicable, shall be marked with the maximum compatible filter scale number.

<sup>c</sup> See EN 169, EN 170, EN 171, EN 172, or EN 379 dependent on type of filter.

<sup>d</sup> If the symbols F, B and A are not common to both the ocular and the frame then it is the lower level which shall be assigned to the complete eye-protector.

<sup>e</sup> For a face-shield to comply with field of use symbol 8 it shall be fitted with a filter of scale number 2-1,2 or 3-1,2 and have a minimum thickness of 1,4 mm.

<sup>f</sup> For an eye-protector to comply with field of use symbol 9 both the frame and ocular shall be marked with this symbol together with one of the symbols F, B or A.

<sup>g</sup> Symbol T is used in conjunction with either F, B or A to indicate that the eye-protector conforms to the high-speed particle classification at extremes of temperature.

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## Part III Test Report

### 3.1 EN166: 2001(E)

4	Classification	---
4.1	Function of eye-protectors	Pass
	Impacts of different severities	Pass
	Optical radiations	Not applicable
	Molten metals and hot solids	Not applicable
	Droplets and splashes	Not applicable
	Dust	Not applicable
	Gases	Not applicable
	Short circuit electric arc	Not applicable
4.2	Types of eye-protectors	---
4.2.1	Spectacles with or without lateral protection	Pass
4.2.2	Goggles	Not applicable
4.2.3	Face-shields	Not applicable
4.3	Types of ocular	---
4.3.1	Mineral oculars (glass)	Not applicable
4.3.1.1	Un-toughened mineral oculars	Not applicable
4.3.1.2	Toughened mineral oculars	Not applicable
4.3.2	Organic oculars ( plastic )	Pass Polycarbonate lens.
4.3.3	Laminated oculars	Not applicable
5	Designation of filters	---
6	Design and manufacturing requirements	---
6.1	General construction	Pass The safety spectacles were designed free from projections, sharp edges and other defects which were likely to cause discomfort or injury during normal use.

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6.2	Materials	Pass Material of legs of spectacle: PC. No parts in contacted with wearer would cause any skin irritation.
6.3	Headbands	Not applicable
7	Basic, particular and optional requirements	---
7.1	Basic requirements	Pass See below for details.
7.1.1	Field of vision	Pass The size of the field of vision was defined in conjunction with the appropriate head-form described in clause 17 of EN168:2001, and tests were carried out in accordance with clause 18.
7.1.2	Optical requirements	Pass See below for details.
7.1.2.1	Spherical, astigmatic and prismatic refractive powers	Pass
7.1.2.1.1	Unmounted oculars covering one eye	Not applicable
7.1.2.1.2	Mounted oculars and unmounted oculars covering both eyes	Pass The refractive powers were measured according to clause 3.2 of EN167:2001.
7.1.2.1.3	Cover plates	Not applicable
7.1.2.2	Transmittance	Pass
7.1.2.2.1	Oculars without filtering action	Pass Safety spectacle intended to protect the eyes against mechanical hazardous only. Tested in accordance with clause 6 of EN167:2001. No luminous transmittance measured lower than limited.
7.1.2.2.2	Oculars with filtering action (filters) and housings for oculars with filtering action	Not applicable
7.1.2.2.3	Variations in transmittance (Oculars without filtering action are exempt from this requirement)	Not applicable
7.1.2.2.3.1	Oculars without corrective effect	Not applicable